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RBH9928
Job Sheet 198130



Part No: RBH9928

Job Qty: 3 pcs

Part Name: Tab Bender with Plastic Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 9/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18115

Note: DWG RBH9928 Rev J IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev J DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs	9/5/19		0.00	0.30	Small Fab - 1		DAS 58 SEP 12 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	3 pcs	9/5/19		0.00	0.00	QC 4 - 28		DAS 28 SEP 9 2019
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
130	Packaging 3-1 - Stock - B4B	3 pcs	9/5/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 SEP 9 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		

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7/22/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
140	QC 21 - FG	3 pcs	9/5/19	0.00 0.00	

21 SEP 13 2019
DAS
21
3-25

Part Op 110 - (Small Fab) Pick RBH9928-1 and RBH9928-2
 Descriptions: 120 - (QC4- 100% inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Bag and tag
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBH9928-1	Gage	3 pcs (1 ea)	110-Small Fab - 1	5136498 x 1 5140283
RBH9928-2	Trim Tab Bender	3 pcs (1 ea)	110-Small Fab - 1	5206456

GA140A
GA140C

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	RBH9928-1	3	7	0
	RBH9928-2	3	0	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework	☐	☐	☐
Scrap	☐	☐	☐
Use-as-is	☐	☐	☐

DEPARTMENT/PROCESS

Skid-tube	☐	Cross tube	☐	Eng. (Non-AW)	☐
Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐
Large Fab	☐	Finishing	☐	Rec/Store/Packaging	☐

Engineering	☐
Water Jet	☐
Supplier	☐
Quality	☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator	☐
Manufacturing Process	☐
Equip/Tooling	☐
Handling/Preservation	☐
Material	☐
Product Improvement	☐
Process Improvement	☐
Human Factors	☐

FAULT CATEGORY

Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐
Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐
Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐
Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐
Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		

Other/Details: